



D1: _____ TOL: _____

D2: _____ TOL: _____

L1: _____

L2: _____

L3: _____

NO. FLUTES: _____

HELIX ANGLE (RHS): _____

BACKTAPER: _____

A1 DRILL POINT ANGLE: _____

A2 STEP ANGLE (PER SIDE): _____

COATING: _____

COOLANT FED (Y / N): _____

MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

GARR TOOL
ALMA, MICHIGAN

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:

TITLE: STEP DRILL

CUSTOMER:	DWG NO.:
-----------	----------

REVISIONS
