



D1: _____ TOL: $\begin{matrix} +.0 \\ -.001 \end{matrix}$

D2: _____ TOL: $\begin{matrix} -.0001 \\ -.0004 \end{matrix}$

L1: _____ TOL: _____

L2: _____

A: _____

HELIX ANGLE: _____

COATING: _____

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

SOLID CARBIDE – MICRO GRAIN
4 RHS/RHC FLUTES

REVISIONS

GARR TOOL

ALMA, MICHIGAN

SCALE: -	DRAWN BY:	APPR. BY:
DATE:		DATE:
TITLE: DRILL MILL		
CUSTOMER:		DWG NO.: